# Avery® UC MPI 1060 Gloss Transparent

LTR Tissue Back (formerly: MPI 1020)

Revision: New Dated: 02/10/2009

### Uses:

Avery UC MPI 1060 Gloss Transparent film is a premium quality, flexible, high gloss conformable vinyl film designed for use in architectural, transportation, and general signage markings.



Face: 2.1 mil (53 microns) high gloss cast film



**Adhesive:** Permanent Acrylic (clear)



Liner: 100# Tissue Back



Durability: Up to 7 years

(unprinted)

Application Surfaces: Flat, Flat with Rivets, Corrugations, Complex Curves

### Features:

- High gloss finish
- Superior conformability to irregular substrates
- Outstanding durability and outdoor performance
- Dimensionally stable liner for easy converting
- Excellent dimensional stability

Conversion:		
☐ Thermal Die-Cutting	☐ Thermal Transfer	<ul><li>✓ Solvent based inkjet</li><li>✓ Mild/Eco Solvent inkje</li><li>✓ UV inkjet</li></ul>
	Screen Printing	
□ Drum Roller Sign-Cut	Cold Overlaminating	
Steel Rule Die-Cutting	☐ Water based inkjet	
Common Applications:		
⊠ Fleet	Backlit Signs ■	
✓ Vehicle		
	POP/ Tradeshow	



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# **Physical Characteristics:**

Property	aracteristic	Value
Caliper, face		2.1 mil (53 µm)
Caliper, adhesive		1.0mil (25 μm)
Dimensional stability		<0.15"(0.4mm)
·		Note: Ink loads in excess of 250% may cause increased shrinkage of the printed film.
Tensile at Yield		4.0 - 8.0 lb/in (0.7–1.5 kg/cm)
Elongation		100% min.
Gloss	Hunter Gloss @ 60	90
Adhesion: 15 min.		3.0 lbs/in (525 N/m)
24 hr.		4.0 lbs/in (700 N/m)
Flammability		Self Extinguishing
Shelf-Life		1 year
Durability	Vertical	Unprinted – 9 years
	Exposure	Printed – Up to 5 years
Min. Application Temperature		40° F (4° C)
Service		-40° - 180°F (-40° - 82° C)
Temperature		(Reasonable range of
		temperatures which would be expected under normal
		environmental conditions).
Chemical		Resistant to most mild
resistance		acids, alkalis, and salt solutions.

#### Important

Information on physical and chemical characteristics are based on tests believed to be reliable. The values are intended only as a source of information. This information is given without guaranty and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of any material for their specific purpose. (Data represents average values where applicable, and is not intended for specification purposes)

#### Warranty

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## **Dimensional stability:**

Is measured on a 6" x 6" (150 x 150 mm) aluminum panel to which a specimen has been applied; 72 hours after application the panel is scored in a cross pattern, exposed for 48 hours to 150°F (65°C), after which the shrinkage is measured.

#### Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel panel, 24 hours after the specimen has been applied under standardized conditions. Initial adhesion is measured 15 minutes after application of the specimen.

## Flammability:

A specimen applied to aluminum is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

# **Temperature range:**

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

### Chemical Resistance:

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

Revisions are italicized

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